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Product Data Sheet

Product PBA1000

Colorfast®

PBT/ABS alloy with excellent physical properties and chemical resistance

PHYSICAL	Test Method	Typical Values, Units	2/3/2004
Specific Gravity	D 792	1.20 g/cm ³	
Melt Flow Rate		g/10 min	
Mold Shrinkage		in/in	
Linear Flow (0.125)			
Water Absorption @ 24 hrs		%	
IMPACT	Test Method	Typical Values, Units	
Izod Impact Strength	D 256	1.6 ft-lb/in	
Notched (73 F)		ft-lb/in	
(-22 F)			
MECHANICAL	Test Method	Typical Values, Units	
Tensile Strength @ Yield**	D 638	6800 psi	
Tensile Strength @ Break**	D 638	4800 psi	
Elongation @ Yield*	D 638	7 %	
Elongation @ Break*	D 638	35 %	
Flexural Strength***	N/A	N/R psi	
Flexural Modulus***	D 790	300000 psi	
HARDNESS	Test Method	Typical Values, Units	
Hardness			
THERMAL	Test Method	Typical Values, Units	
DTUL @		°F	
IGNITION CHARACTERISTICS	Test Method	Typical Values, Units	
UL File Number			
Flame Rating - UL			

* % elongation values are calculated from the elongation of the entire bar at 2.0 in/min

** Tensile strength values are calculated at 2.0 in/min

*** Flexural data is calculated at 2.0 in/min

The values shown are typical values that have been obtained using test bars molded from laboratory samples and are not intended for specification purposes. These values are for natural colors only. Addition of pigments may alter some values. Inasmuch as LTL Color Compounders has no control over the use to which others may put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material should make his own test to determine the material's suitability for his own particular use. Statements concerning possible or suggested uses of the materials described herein are not to be construed as constituting a license under any LTL Color Compounders patent covering such use or as recommendations for use of such materials in the infringement of any patent. These are developmental products with estimated physical property profiles. Actual values will need to be determined upon production of material.

