

TECHNICAL DATA AND PROCESS SHEET

**15% CARBON FIBER REINFORCED AND 15% PTFE FILLED
 POLYPROPYLENE**

INLUBE PPCF15TF15

TYPICAL PROPERTIES

PROPERTY	VALUE	UNIT	METHOD
PHYSICAL			
SPECIFIC GRAVITY	1.07	-	ASTM D792
MOLD SHRINKAGE, FLOW 0.125"	0.4 - 0.7	%	
MECHANICAL			
TENSILE STRENGTH, BRK	5,200	psi	ASTM D638
FLEXURAL MODULUS	900,000	psi	ASTM D790
IZOD IMPACT, NOTCHED	0.5	ft-lb/in	ASTM D256
IZOD IMPACT, UNNOTCHED	2.2	ft-lbs/in	ASTM D256
ELECTRICAL			
SURFACE RESISTIVITY	10E02-10E06	Ohm/Sq.	ASTM D257
PROCESSING			
DRYING TEMPERATURE	170	°F	
DRYING TIME (not required)	2-4	hrs	
MELT TEMPERATURE	380-440	°F	
MOLD TEMPERATURE	100	°F	
BACK PRESSURE	50-100	psi	
SCREW SPEED	40-70	rpm	
VENT DEPTH	0.0005-0.001	in	

4/27/10 DJV

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